

Claims:

1. A security enclosure for a gaming machine comprising:
 - a main housing defining a chamber and having a major opening;
 - a door assembly operably connected to the housing and movable between an open position providing external access to the chamber and a closed position securing the major opening; and
 - the door comprising a plurality of components, at least some of the components being elongated members having fasteners at opposed end portions.
2. The enclosure of claim 1 wherein the door comprises a pair of opposed vertical stiles each having an upper end, an opposed lower end, and an intermediate portion, and including at least one cross member extending between the stiles, the cross member having opposed ends each having a fastener engaging a corresponding fastener on each of the stiles.
3. The enclosure of claim 2 including a top rail extending between the upper ends of the stiles, an intermediate rail extending between intermediate portions of the stiles, and a bottom rail extending between the lower ends of the rails.
4. The enclosure of claim 3 including a belly door connected to the door and operable between an open position in which a selected one of the rails is visible, and a closed position in which the selected one of the rails is concealed.
5. The enclosure of claim 4 wherein the selected one of the rails is provided with a first surface finish, and at least some of the others of the rails are provided with a different second surface finish.
6. The enclosure of claim 5 wherein the second surface finish has a higher quality of cosmetic finish than the first surface finish.

7. The enclosure of claim 5 wherein the first surface finish is a coating applied directly to the material forming the selected component, and wherein the second surface finish is a metal plating.
8. The enclosure of claim 2 wherein the fasteners include threaded studs protruding from the end portions of the at least one cross member.
9. The enclosure of claim 1 where the fasteners are threaded elements.
10. The enclosure of claim 1 wherein at least one of the door components has a different surface finish than the other door components.
11. The enclosure of claim 1 wherein the components are secured closely to each other, such that the door is free of gaps to prevent unwarranted entry to the chamber when the door is closed.
12. A method of manufacturing a door for security enclosure for a gaming machine comprising:
 - providing a plurality of elongated door components;
 - providing at least some of the door components with fasteners at end portions of the components;
 - finishing at least some of the components with a selected surface finish; and
 - after finishing, securing the components to each other to form the door.
13. The method of claim 12 wherein providing the components includes fabricating at least some of the components from sheet metal, including welding and smoothing selected seams of the sheet metal to form a cosmetically smooth surface.
14. The method of claim 12 wherein finishing the components includes finishing a selected component with a different surface finish than at least one of the other components.

15. The method of claim 14 including attaching a belly door to the door after securing the components to each other, and wherein attaching the belly door includes concealing the selected component having the different surface finish.
16. The method of claim 14 wherein finishing the selected component includes applying a coating directly to the material forming the selected component, and wherein finishing the at least one of the other components includes plating the at least one of the other components.
17. The method of claim 12 including plating some but not all of the components.
18. The method of claim 12 including providing a cosmetically superior finish on at least some of the components relative to at least one of the components.
19. The method of claim 12 wherein finishing includes plating an elongated component by immersion in an elongated plating tank having a length substantially greater than its width and depth, and where in the width and depth are each substantially less than the width of the finished door.